











# .uOcean Mini 4

## **LU1940D060 Diode Laser up to 6 W @ 1940 nm**



## **Description:**

The Lumics Luocean Mini 4 diode laser series offers OEM integrators an excellent product to manufacture state-of-the-art end-user laser

The easy integration and safe use of these laser components in combination with several accessories and features give the chance to be costefficient in development and manufacturing.

#### **Features & Functions:**

- Wavelength 1940nm
- 200/400 μm NA 0.22 fiber
- Emitter electrically in series
- Temperature sensor

## **Options:**

- Exchangeable window
- Red or green pilot
- Fiber & Power monitor
- OEM LD driver & cooler
- Controllable pilot intensity

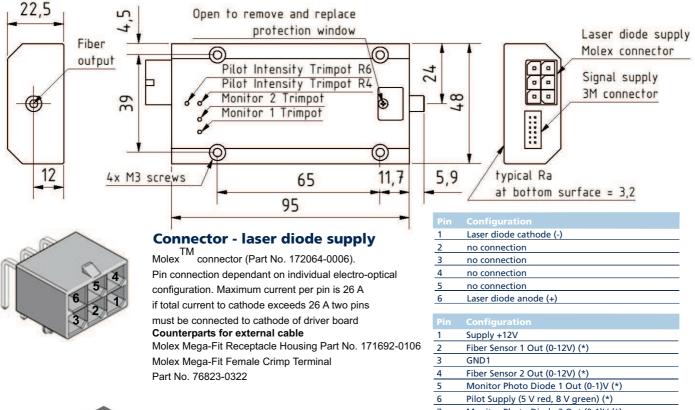
#### **Benefits:**

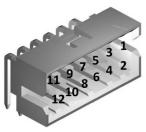
- Single emitter long lifetime
- Passive cooling
- Sealed housing
- Small foot print
- SMA connector

### **Applications:**

- Therapeutic
- Dental
- Dermatology
- Veterinary
- **Material Processing**

## **Module Drawing (Dimensions in mm)**





#### **Connector - signals**

Connector on laser module Part No. (Mini revision 3 3M 159112-5012) (Mini revision 4 with locking Molex 87833-1273)

Counterpart for external cable

Molex Milli Grid Cable to Board Receptacle Part No. 87568-1273 with locking ramp. Flat ribbon cable with pitch of 1mm and AWG28

| Pin     | Configuration                         |
|---------|---------------------------------------|
| 1       | Supply +12V                           |
| 2       | Fiber Sensor 1 Out (0-12V) (*)        |
| 3       | GND1                                  |
| 4       | Fiber Sensor 2 Out (0-12V) (*)        |
| 5       | Monitor Photo Diode 1 Out (0-1)V (*)  |
| 6       | Pilot Supply (5 V red, 8 V green) (*) |
| 7       | Monitor Photo Diode 2 Out (0-1)V (*)  |
| 8       | Pilot GND2                            |
| 9       | NTC / PT100 / LM35 Supply 5V (*)      |
| 10      | Pilot intensity control In (0-5)V (*) |
| 11      | NTC / PT100 / LM35 Signal (*)         |
| 12      | No connection                         |
| * optic | onal                                  |

## We manufacture diode lasers.



## Electrical and Optical Characteristics (Typical laser specifications at 25° C \*)

| Parameter                             | Conditions                                    | Min           | Typical  | Max               | Unit   |  |  |
|---------------------------------------|---|---------------|--|-------------------|--------|--|--|
| Optical Characteristics               |   |               |  |                   |        |  |  |
| Maximum output power (1)              | P <sub>op</sub> (c.w.) 200μm                  | 5             |  |                   | W      |  |  |
| Maximum output power (1)              | P <sub>op</sub> (c.w.) 400μm                  | 6             |  |                   | W      |  |  |
| Peak wavelength (at P <sub>op</sub> ) | λ <sub>peak</sub> (c.w.)                      |               | 1940 ± 20                                      |                   | nm     |  |  |
| Spectral width (FWHM)                 | λεwнм   | 7             | 12   | 18                | nm     |  |  |
| Spectral shift with temperature       | $\lambda_{T\_Shift}$                          |               | 1  |                   | nm / K |  |  |
| Spectral shift with current           | $\lambda_{I\_Shift}$                          |               | 5  |                   | nm / A |  |  |
| <b>Electrical Characteristics</b>     |   |               |  |                   |        |  |  |
| Forward current / voltage             | I <sub>op</sub> / V <sub>op</sub> (c.w) 200μm |               |  | 7.5 / 6           | A/V    |  |  |
| Forward current / voltage             | I <sub>op</sub> / V <sub>op</sub> (c.w) 400μm |               |  | 8.8 / 6.5         | A/V    |  |  |
| Threshold current                     | l <sub>th</sub> (200μm/400μm)                 |               | 0.5/0.7  |                   | Α      |  |  |
| Conversion efficiency                 |   |               | 14   |                   | %      |  |  |
| Other General Features                |   |               |  |                   |        |  |  |
| Fiber core diameter                   |   |               | 200/400  |                   | μm     |  |  |
| Fiber centricity                      |   |               | <=10   |                   | μm     |  |  |
| Numerical Aperture                    | NA  |               | 0.22   |                   |        |  |  |
| Fiber connector type                  |   |               | SMA905   |                   |        |  |  |
| Pilot Beam (Options) (note 5,6,7)     |   |               |  |                   |        |  |  |
| Pilot Beam Output Power               | red/green - adjustable                        | 0             |  | 3                 | mW     |  |  |
| Pilot Beam Wavelength                 | red/green                                     |               | 650±10 / 520±10                                |                   | nm     |  |  |
| Pilot Beam Operating Voltage          | red/green                                     | 4/7           |  | 5/8               | V      |  |  |
| Pilot Beam Operating Current          | red/green                                     |               |  | 35/125            | mA     |  |  |
| Pilot Beam Intensity Control Voltage  | red/green                                     | 0(max. Intens | ity)   | 5(min. Intensity) | V      |  |  |
| Sensors (Options)                     |   |               |  |                   |        |  |  |
| Power Monitor Supply Voltage          |   | 10            | 12   | 14                | V      |  |  |
| Power Monitor Signal Voltage          |   | 0             |  | 1                 | V      |  |  |
| Fiber Detection Sensor Supply Voltage |   | 10            | 12   | 14                | V      |  |  |
| Fiber Detection Sensor Signal Voltage | 0   | 12            | 14   | V                 |        |  |  |
| Temperature Sensor                    |   | Standard NTC  | Standard NTC (10k) or optional (PT100 or LM35) |                   |        |  |  |

Notes: \* taken at internal temperature sensor, - power drop read note (3) \*\* we recommend to operate the laser above dew point

(1) Power is measured ex fiber according to given fiber specifications including measures and tolerances of fiber and ferrules for uncoated fiber facets. Avoid direct feedback from materials like mirrors, optics, processed material etc. back into laser module via the fiber cable by more than 10%. Given value is the maximum power level. For given max. power level operating current and voltage can deviate by max.10% from typical values and is lower than maximum values. Please choose your laser driver design accordingly.

- (2) Do not exceed maximum forward current for rated power as given above by more than 5% otherwise the laser diode may be damaged
- (3) Rule of thumb: Power ex fiber decreases up to 5% (<1100nm) and up to 7% (>1400nm) every 10 °C temperature increase at internal temperature sensor. Lifetime decreases by about factor of two every 10 °C.
- (4) Required flatness of customer heat sink 0.05mm over 100mm.
- (5) Red and green minimum pilot power is set at factory by customer request. Standard is 3 mW. (6) Adjust trimpot R6 to set maximum intensity with pin 10 control left open or set to 0.5V
- (7) Adjust trimpot R4 to set intensity off with pin 10 control set to 5V
- (8) Calculation example of thermal load and necessary thermal resistance of heat sink to maintain internal diode temperature of 25°C:

Thermal load = Output power \* (1/conversion efficiency - 1)

Heat sink thermal resistance = (25  $^{\circ}$ C - ambient temperaure) / thermal load

Example: Output power: 7 W, Conversion efficiency: 0.1, Thermal resistance of laser modul: 0.1 K/W, Internal temperature: 25 °C

Thermal load = 7 W \* (1/0.1 - 1) = 63 W , Heat sink thermal resistance =  $(25 \, ^{\circ}\text{C} - 20 \, ^{\circ}\text{C}) / 63$  W = 0.08 K/W

### **General Parameters / Accessories**

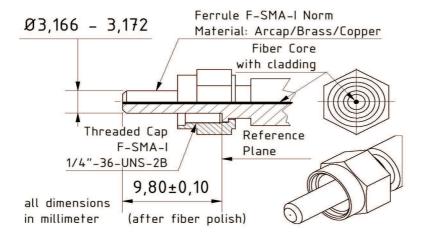
| Parameter   | Symbol               | Min   | Тур      | Max    | Unit |
|---|----------------------|-------|----------|--------|------|
| Storage Temperature                                       | Ts                   | -10   |          | 55     | °C   |
| Internal operating * and (Ambient) temp , c.woperation ** | T <sub>op c.w.</sub> | 10(5) |          | 35(40) | °C   |
| Humidity / Non-condensing Atmosphere                      |                      |       |          | 90     | %    |
| Thermal heat sink resistance                              |                      |       |          | 0.1    | k/W  |
| Maximum fiber flange temperature                          |                      |       |          | 50     | °C   |
| Weight  |                      |       | 160      |        | g    |
| Compliance  |                      |       | CE, ROHS |        |      |
| Further Options (Please ask for quotation if needed)      |                      |       |          |        |      |

Optical fiber patchcord, Laser diode drivers for each individual wavelength, Interface cable, OEM laser diode driver and temperature controller

<sup>\*</sup> taken at internal temperature sensor \*\* we recommend to operate the laser above dew point. Below dew point water condensation on the exit window may damage the window when laser is switched on. If the module was stored below dew point before operation dry the window by pre-heating the module to 25°C

#### **Fiber Connector**

- (1) Lumics laser diode fiber coupling technology ensures loss into the fiber cladding of <2% of the total power if the fiber centricity is below 10µm and ferrule diameter and distance of the fiber end facet to the reference plane complies with shown technical drawing. Use a fiber microscope to check for dust free fiber end facet and fiber centricity.
- (2) Free standing fibers suffer from higher risk of fiber damage to the fiber tip due to mechanical stress by handling and the fiber end facet can not be polished as simple as for not free standing fibers.
- (3) For more information see http://www.lumics.de/wp-content/uploads/lu\_fiber\_patchcords.pdf



## **User Safety**







Important Note Read and carefully follow operating manual instructions. Especially, whenever power supply is switched on or off, always disconnect from laser module. See manual for details. Uncontrolled on / off switching may cause spikes and result in fatal device damage. This product is not certified by with IEC 60825-1 or 21CFR1040.10/ 21CFR1040.11 and and must comply with the applicable regulations by the Purchaser if sold as laser product.

## We manufacture diode lasers.