













# LuOcean P2

# **LU1470C Diode Laser** Up to 75 W c.w. Operating Power @ 1470 nm



### Features & Functions:

- Wavelength 1470 nm
- Burn-in tested single emitters
- Fiber: 105 μm, 200 μm, or 400μm
- NA 0.22
- **SMA905**
- Sealed housing
- Temperature sensor

### Options:

- Power monitor
- Fiber sensor
- Red or green pilot laser
- Water cooling plate

The Luocean™ P2 Diode Laser series offers OEM integrators an excellent product to manufacture state-ofthe-art end user laser systems. The easy integration and safe use of these laser components give the chance to be cost-efficient in development and manufacturing. Equipped with several accessories and features the Lumics diode lasers comply with CE & ROHS requirements. Lumics warranties highest reliability single emitter technology through careful design, extensive burn-in, long life-time & thermal testing.

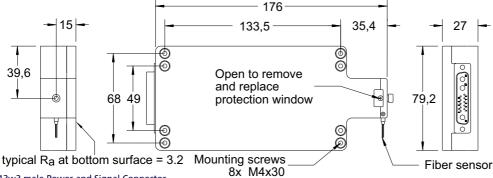
### Benefits:

- Small foot print
- MTTF > 40.000 h
- High efficiency

### Applications:

- Processing
- Illumination
- Medical treatment

# **Module Drawing (Dimensions in mm)**



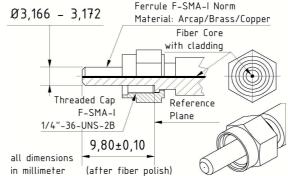
13w3 male Power and Signal Connector

# 01009080706

- 2nd LM35 signal or NTC or PT100/1000 \* or pilot power control (0-5)V \*
- 2nd LM35 5V or NTC or PT100/1000 \* or signal internal fiber sensor
- 3 Monitor diode cathode
  - or internal fiber sensor 12V \*
- 4 1st and 2nd LM35 (GND1) Monitor diode (GND1)
  - Internal fiber sensor (GND1)
- 1st LM35 signal or NTC or PT100/1000 \* 5
- 6 Monitor diode signal 2 \*
- Monitor diode signal 1 \* 7
- 8 Pilot laser (GND2)
- 9 1st LM35 5V or NTC or PT100/1000
- 10 Pilot laser 8 V (green) or 5 V (red) \*
- Α1 Laser diode (+)
- A2 Laser diode cathode (-)
- N.C.
- \* Optional

### **Fiber Connector**

- (1) Lumics laser diode fiber coupling technology ensures loss into the fiber cladding of <2% of the total power if the fiber centricity is below 10µm and ferrule diameter and distance of the fiber end facet to the reference plane complies with shown technical drawing. Use a fiber microscope to check for dust free fiber end facet and fiber centricity.
- (2) Free standing fibers suffer from higher risk of fiber damage to the fiber tip due to mechanical stress by handling and the fiber end facet can not be polished as simple as for not free standing
- (3) For more information see http://www.lumics.de/wp-content/uploads/lu\_fiber\_patchcords.pdf



We manufacture diode lasers.



## **Electrical and Optical Characteristics** Typical laser specifications at 25° C \*

		in 105 µm	in 200 µm	in 200 µm	in 400 μm				
Max. output power (1) c.w.	Pop	14	30	50	75	W			
Operating current (2) c.w.	lop	7.5	13	13	20	Α			
Peak wavelength at lop	λ	1470 ± 20	1470 ± 20	1470 ± 20	1470 ± 20	nm			
Spectral width (FWHM) at lop	Δλ	6-13	6-13	6-13	6-13	nm			
Threshold current	I <sub>th</sub>	0.6	1.1	1.1	1.7	Α			
Operating voltage	V <sub>f</sub>	8	11.5	20	20	V			
Conversion efficiency		20	20	20	20	%			
Wavelength tuning vs. tempera	ture λ/T	0.7	0.7	0.7	0.7	nm/K			
Wavelength tuning vs. operatin	g current λ/Ι	3	2	2	1	nm/A			
Weight	m	1200	1200	1200	1200	g			
Thermal resistance (bottom to t	emp. sensor) R <sub>th</sub>	0.04	0.04	0.04	0.04	K/W			
Output fiber (SMA905)									
Core diameter of output fiber	d <sub>core</sub>	105 **	200/400	200/400	400	μm			
Fiber centricity		5	10	10	10	μm			
Numerical aperture	NA	0.22	0.22	0.22	0.22				
Temperature sensor (10 kOhm)	mperature sensor (10 kOhm)		LM35, NTC (10k) or PT100/1000 (please specify)						
Power monitor	PD	100-300	100-300	100-300	100-300	mV/W			
Options									
Option 1: Red pilot laser									
C.w. output power min. value (4	l) P <sub>pilot</sub>	1-3	1-3	1-3	1-3	mW			
Peak wavelength	$\lambda_{pilot}$	635 ± 10	635 ± 10	635 ± 10	635 ± 10	nm			
Operating voltage	ļ	5	5	5	5	V			
Option 2: Green pilot laser									
C.w. output power min. value (4	1) P <sub>pilot</sub>	1-2	1-2	1-2	1-2	mW			
Peak wavelength	$\lambda_{ m pilot}$	520 ± 10	520 ± 10	520 ± 10	520 ± 10	nm			
Operating voltage	j	8	8	8	8	V			
Pilot power control	P <sub>pilot_contr</sub>	0-5	0-5	0-5	0-5	V			
Option 3: Water cooling base pl									
Water temperature	T	<18	<18	<18	<15	°C			
Minimum water flux (industrial water, no DI-water)		0.3	0.5	0.6	0.6	l/min			
Option 4: Fiber sensor			·	·	·				
Internal (resistive) fiber detection sensor signal voltage		12	12	12	12	V			
A second fiber sensor is an exter	rnal inductive sensor wit	th three wire cable (	Vcc=12V GND Signal	12/2V when fiber is n	lug/not plugged)				

Notes: \* taken at internal temperature sensor. Avoid direct feedback from materials like mirrors, optics, processed material etc. back into laser module via the fiber cable by more than 10%.

Calculation example of necessary water temperature for 10 W output power:

Thermal load = Output power \* (1/conversion efficiency - 1), Water temperature = internal temperature - thermal load \* Thermal resistance

Example: Output power: 10 W, Conversion efficiency: 0.2, Thermal resistance: 0.1 K/W, Internal temperature: 25 °C

Thermal load = 10 W \* (1/0.2 - 1) = 40 W, Water temperature = 25 °C - 40 W \* 0.1 K/W = 21 °C, (water flux must be adjusted accordingly)

<sup>\*\*</sup> LuOcean P2 in 105 µm fiber is supplied either in combination with water cooling base plate (option 3) or copper base plate.

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(1) Power is measured ex fiber according to given fiber specifications including measures and tolerances of fiber and ferrules for uncoated fiber facets.
(2) Do not exceed maximum forward current by more than 5% above given operating current and if given by the maximum current otherwise the laser diode may be damaged.
(3) Rule of thumb: Power ex fiber decreases up to 5% (<1100nm) and up to 7% (>1400nm) every 10 °C temperature increase at internal temperature sensor. Lifetime decreases by about factor of two every 10 °C. Required flatness of customer heat sink 0.05mm over 150mm to achieve necessary contact to the heat sink.

<sup>(4)</sup> Red and green minimum pilot power is set at factory by customer request. Standard is 1 mW.



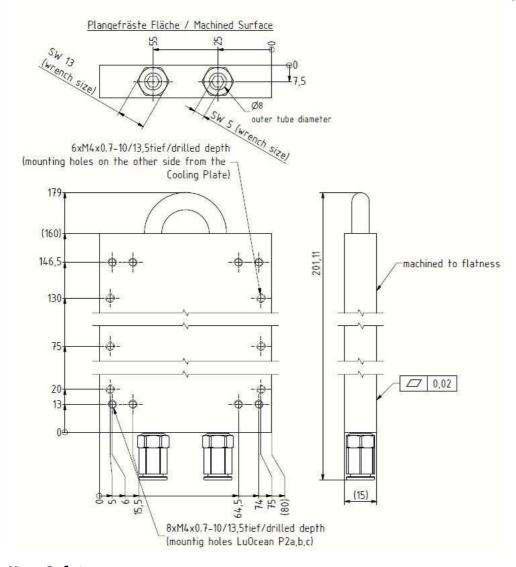
## Absolute Maximum Ratings / General Informations

Parameter				
Storage temperature	T <sub>max</sub>	0	+50	°C
Operating temp.* c.woperation **	T <sub>op c.w.</sub>	+15	+35	°C
Humidity / non condensing atmosphe	90	%		
Recommended thermal heatsink resis	0.03	K/W		
Max fiber flange temperature	45	°C		
Max. back reflection of intrinsic pump	10	%		
Max. back reflection any other than $\lambda$	10	μJ		
Compliance				
Standard Accessories				
Interface connector	le			
Mounting screws / metric		8 x M4 x 12		mm
Remarks				

<sup>\*</sup> taken at internal temperature sensor

### Option: P2 water cooling base plate wih quick release water connectors and thermal resistance of 0.03 K/W.

Please note: Avoid to remove the water cooling plate from the P2 laser module because the optics is aligned with the water cooling plate attached to the P2 module. If it is removed the housing might relax mechanically which move the fiber coupling port/nose away from the focused light spot. Never change to a water cooling with a lower specifications regarding flatness



# **User Safety**







Important Note Read and carefully follow operating manual instructions. Especially, whenever power supply is switched on or off, always disconnect from laser module. See manual for details. Uncontrolled on / off switching may cause spikes and result in fatal device damage. This product is not certified by with IEC 60825-1 or 21CFR1040.10/21CFR1040.11 and and must comply with the applicable regulations by the Purchaser if sold as laser product.

We manufacture diode lasers.

<sup>\*\*</sup> we recommend to operate the laser above dew point