

The Lumics Luocean Mini 4 diode laser series offers OEM integrators an excellent product to manufacture

The easy integration and safe use of these laser

state-of-the-art end-user laser systems.

development and manufacturing.



# LUOCEA∩ Mi∩i H Diode Laser @ 670 nm - 1940 nm up to 70 W



#### **Features & Functions:**

- Up to four wavelengths
- 105/200/400µm NA 0.22 fiber
- Emitter electrically in series
- Temperature sensor

### **Options:**

- Exchangeable window
- Red or green pilot
- Fiber & Power monitor
- OEM LD driver & cooler
- Controllable pilot intensity

# components in combination with several accessories and features give the chance to be cost-efficient in

**Description:** 

- Single emitter long lifetime
- Passive cooling
- Sealed housing

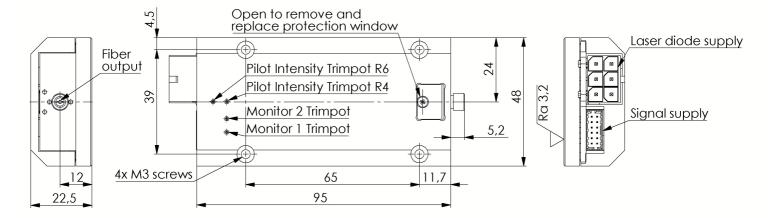
**Benefits:** 

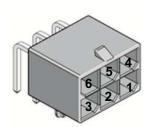
- Small foot print
- SMA connector

### **Applications:**

- Therapeutic
- Dental
- Dermatology
- Veterinary
- Pumping

# **Module Drawing (Dimensions in mm)**





# Connector - laser diode supply

Molex TM connector (Part No. 172064-0006).

Pin connection dependant on individual electro-optical configuration. Maximum current per pin is 26 A if total current to cathode exceeds 26 A two pins must be connected to cathode of driver board

Counterparts for external cable

Molex Mega-Fit Receptacle Housing Part No. 171692-0106 Molex Mega-Fit Female Crimp Terminal Part No. 76823-0322



### **Connector - signals**

Connector with locking on laser module Part No. Molex 87833-1231

#### Counterpart for external cable

Molex Milli Grid Cable to Board Receptacle Part No. 87568-1273 with locking ramp. Flat ribbon cable with pitch of 1mm and AWG28

Pin	Configuration
1	Laser diode common cathode (-)
2	wavelength x (+ or -) depending on configuration
3	wavelength x (+ or -) depending on configuration
4	wavelength x (+ or -) depending on configuration
5	wavelength x (+ or -) depending on configuration
6	wavelength x (+ or -) depending on configuration
Pin	Configuration
1	Vcc (11-13)V to Fiber Sensor & Monitor Photo Diode
_	

Pin	Configuration
1	Vcc (11-13)V to Fiber Sensor & Monitor Photo Diode
2	Fiber Sensor 1 Out (0 - (Vcc-0.7)V) (*)
3	GND1
4	Fiber Sensor 2 Out (0 - (Vcc-0.7)V) (*)
5	Monitor Photo Diode 1 Out (0-4(**))V (*)
6	Pilot Supply (5 V red, 8 V green) (*)
7	Monitor Photo Diode 2 Out (0-4(**))V(*)
8	Pilot GND2
9	NTC / PT100 / LM35 Supply 5V (*)
10	Pilot intensity control In (0-5)V (*)
11	NTC / PT100 / LM35 Signal (*)
12	No connection
* ontio	anal ** maximum of 0.5V only for 19xxnm

<sup>\*</sup> optional , \*\* maximum of 0.5V only for 19xxnm





## Typical laser specifications at 25°C (\*)

Wavelength at Pop [nm]	Fiber Diameter [µm]	max. Power Pop [W]	Operating Current [A] / Operating Voltage [V]
670	200 (400)	7 (11)	3.5/16 (6/16)
785/808	105	10	4/7
785/808	200	19	7/7
808	400	27	11/7
785/808	600	33	13 / 7
890	200	47	15 / 7
915/940/980	105	30	11/7
940/980	200	47	15 / 7
915/940/980	400	70	25 / 7
1064	200	40	15 / 6.5
1470	200	17	13 / 5.5
1470	400	22	21 / 5.5
1940	200(400)	5 (7)	7.5/4.5 (10/4.5)
808 &1064 (dual)	200	8 & 20	7 / 4 & 15   3.5
808 &1064 (dual)	400	13 & 20	11 / 4 & 15   3.5
808 & 980 (dual)	400	13 & 33	11 / 4 & 25   3.5
980 &1470 (dual)	400	16 & 14	25   1.7 & 21   4
808 & 980 & 1064 (triple)	400	13 & 16 & 10	11   4 & 25   1.7 & 14   1.6
808 & 980 & 1064 (triple)	600	17 & 16 & 16	13   4 & 25   1.7 & 26   1.6
670 & 808 & 9xx (triple)	400	3.5 & 7 & 16	3.5   4.2 & 11   2 & 25   1.7

Parameter	Symbol / Conditions	Min	Тур	Max	Unit
Other General Features					
Conversion Efficiency	depending 30% (6xxnm), 38	3% (7/8xxnm), 45% (9/10xxn	m), 25% (14xxnm)	, 15% (19xxnm)	%
Spectral Shift with Temp. <1100nm	λT_Shift		0.3		nm / K
Spectral Shift with Temp. 14xxnm	λT_Shift		0.7		nm / K
Spectral Shift with Temp. 19xxnm	λT_Shift		1		nm / K
Fiber Centricity			±10 (±5µm for 10	05µm fiber core)	μm
Numerical Aperture	NA		0.22		
Fiber Connector Type			SMA905		
Pilot Beam (Option)					
Pilot Beam Output Power	red/green - adjustable	0	3/0.5	3/1	mW
Pilot Beam Wavelength	red/green		650±10 / 520±10		nm
Pilot Beam Operating Voltage	red/green	4/7		5/8	V
Pilot Beam Operating Current	red/green			<35/125	mA
Pilot Beam Intensity Control Voltage	red/green	0(max. Intensity)	5(min. Intensity)		V
Sensors (Options)					
Power Monitor Supply Voltage		10	12	14	V
Power Monitor Signal Voltage		0		4(0.5V for 19xxnm)	V
Fiber Detection Sensor Supply Voltage		10	12	14	V
Fiber Detection Sensor Signal Voltage		0	12	14	V
Temperature Sensor			Standard NTC (1	0k) or optional (PT100 or LM	35)

Notes: \* taken at internal temperature sensor, Laser wavelength 880nm - 920nm for any fiber core and 930nm - 1000nm for fiber core <=105(200)µm require an AR <0.7% (+10nm around peak wavelength) coated fiber facet or end cap on fiber facet module side or power reduction of 30(15)%. Avoid direct feedback from materials like mirrors, optics, processed material etc. back into laser module via the fiber cable by more than 10%.

(1) Power is measured ex fiber according to given fiber specifications including measures and tolerances of fiber and ferrules for uncoated fiber facets (exception see \*).

Minimum repeatable power with internal temperature and current accuracy of +-0% is <=+-3% of maximum power. Please add tolerance of your temperature and current control.

(2) Do not exceed maximum forward current for rated power as given above by more than 5% otherwise the laser diode may be damaged

(3) Rule of thumb: Power ex fiber decreases by app. 5% (<1100nm), 7% (>1400nm) every 10 °C temperature increase at internal temperature sensor. Lifetime decreases by about factor of two every 10 °C. Required flatness of customer heat sink 0.05mm over entire bottom surface to achieve necessary contact to the heat sink.

of two every 10 °C. Required flatness of customer heat sink 0.05mm over entire bottom surface to achieve necessary contact to the h (4) Red and green minimum pilot power is set at factory by customer request. Standard is 3/0.5 mW.

(5) Adjust trimpot R6 to set maximum intensity with pin 10 control left open or set to 0.5V

(6) Adjust trimpot R4 to set intensity off with pin 10 control set to 5V

(7) Calculation of the thermal load and necessary thermal resistance of a heat sink to maintain internal diode temperature of 25°C: Thermal load = Output power \* (1/conversion efficiency - 1)

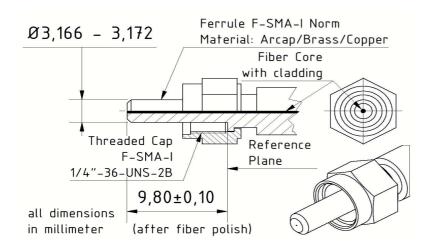
Heat sink thermal resistance = (25 °C - ambient temperature) / thermal load





#### Fiber Connector

- (1) Lumics laser diode fiber coupling technology ensures specified loss into the fiber cladding depending on the fiber core centricity, ferrule diameter and distance of the fiber end facet to the reference plane compliant with the shown technical drawing of the fiber connector
- (2) Free standing fibers suffer from higher risk of fiber damage to the fiber tip due to mechanical stress by handling and the fiber end facet can not be polished as simple as for
- (3) Please study the fiber data sheet http://www.lumics.de/wp-content/uploads/lu\_fiber\_patchcords.pdf and the fiber manual before operation.



#### General Parameters / Accessories

Parameter	Symbol	Min	Тур	Max	Unit
Storage Temperature	Ts	-10		55	°C
Internal operating * and (Ambient) temp , c.woperation **	T <sub>op c.w.</sub>	10(5)		35(40)	°C
Humidity / Non-condensing Atmosphere				90	%
Thermal heat sink resistance				0.1	k/W
Maximum fiber flange temperature				50	°C
Weight			160		g
Compliance			CE, ROHS		

Further Options (Please ask for quotation if needed)

Optical fiber patchcord, Laser diode drivers for each individual wavelength, Interface cable, OEM laser diode driver and temperature controller

\* taken at internal temperature sensor \*\* we recommend to operate the laser above dew point. Below dew point water condensation on the exit window may damage the window when laser is switched on. If the module was stored below dew point before operation dry the window by pre-heating the module to 25°C

## **User Safety**







Important Note Read and carefully follow operating manual instructions. Especially, whenever power supply is switched on or off, always disconnect from laser module. See manual for details. Uncontrolled on / off switching may cause spikes and result in fatal device damage. This product is not certified by with IEC 60825-1 or 21CFR1040.10 21CFR1040.11 and and must comply with the applicable regulations by the Purchaser if sold as laser product.