



## Turn-Key Laser Diode Source System 1064nm, 60W, 400 $\mu$ m Fiber Coupled Output



### 1064nm Laser Diode Source System

- o Adjustable Output Power up to 60 Watts
- o 400 $\mu$ m Detachable Fiber-Coupled Output
- o Factory-Set Safety Limits Protect the Laser Diode for Long Operating Lifetime
- o CW and QCW Operating Modes with Internal Trigger and External Trigger Input
- o TEC-Cooled Internal Laser Diode Mount
- o Air-Cooled System, No Cooling Water Needed



**LASER  
DIODE  
SOURCES**

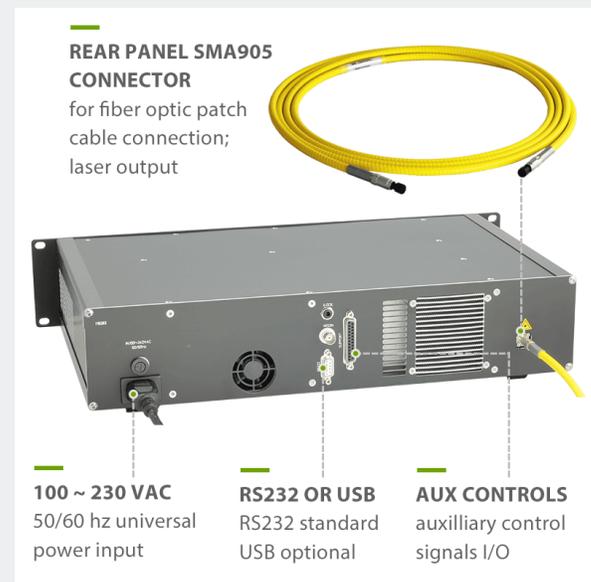
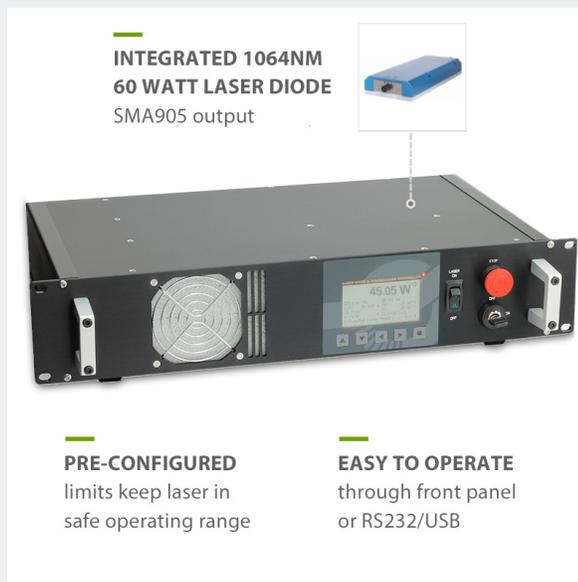


## 60W Fiber-Coupled Laser Diode Source System, 1064nm Output

The model LDX-1064NM-60W source and control systems are high performance, pre-configured fiber-coupled laser diode systems designed for R&D lab and manufacturing applications. The integrated 60 Watt, 1064 nm fiber-coupled source is precisely controlled to provide a high stability output through 400 $\mu$ m-core multi-mode fiber. The system is preconfigured with current and temperature limits, and is turn-key ready.

## Flexible User Controls via Front Panel or Remote Connection

Users have full control of the laser through a touch-key front panel menu and LCD display, or through the rear-panel digital interface. Laser output power can be adjusted in the optical domain (Watts) if the user chooses the automatic power (APC) control mode, or by adjusting the current level (ACC mode). The user also has control over the laser temperature set-point within the safe operating range. The LDX system can be controlled remotely by RS232 or by USB, and include LabView drivers. Sequencing software is also available for pre-programming multi-step tests.

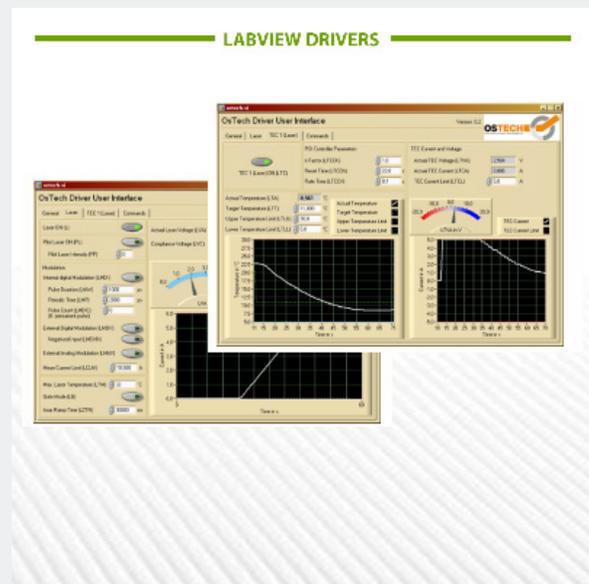
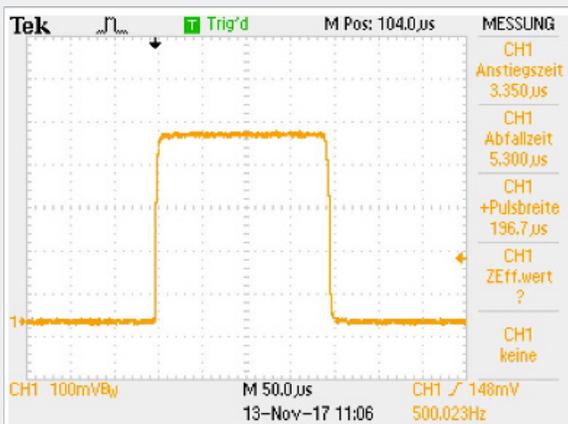


## QCW and CW Modes with Internal Function Generator and External Trigger

In addition to CW mode, the LDX series offer QCW and modulation modes. The control unit ships with an internal function generator which can be used to set the quasi-CW pulses. Also, the user can use an external source to trigger QCW pulses. The control unit will accept either TTL or analog modulation.

## Laser Diode Protection Features for High Reliability

These source and control systems are built with protection features designed specifically for high power lasers. They are pre-configured with a 300 millisecond soft-start current ramp to the desired laser output power set point. Additionally, the user can set any ramp time period from 300 msec up to 10 seconds. These protection circuits are optimized for high power fiber-coupled laser modules, and are proven over years of reliable service in a wide range of applications and operating environments. Other protection features include a factory set upper temperature limit and a maximum current and voltage limit. All limits are set to the safe operating range specifications for the specific laser installed in the system.





## **LDX-1064nm-60W Turn-Key Laser Diode Source System**

### **LASER AND FIBER SPECIFICATIONS (TYPICAL @ 25°C)**

- Laser Center Wavelength: 1064 nm (+/-10 nm)
- Laser Output Power Range: 0 - 60 Watts (user adjustable)
- Laser Spectral Line Width (FWHM): 5 nm
- Wavelength Temp. Coefficient: 0.3 nm/°C
- Laser Fiber Termination: SMA905 (rear panel output)
- Laser Fiber Numeric Aperture: 0.22
- Laser Fiber Core Diameter: 400 µm



### **CONTROL UNIT LASER DIODE PROTECTION FEATURES**

- Soft-Start Current Ramp to Setpoint (User Programmable)
- Soft-Start Current Ramp Factory Default Set to 300 Milliseconds
- Factory Pre-Set Maximum Current Limit
- Factory Pre-Set Laser Temperature Range: 18°C to 28°C
- ESD and Power Surge Clamp, AC Line Filter
- Reverse Voltage Transient Clamp
- Keylock Switch and Safety Interlock
- Short Circuit when Laser Diode Current Turned OFF
- Front Panel e-Stop Button Emergency Shut-Down
- Factory Pre-Set Upper Temperature Limit
- Open Circuit Detection and Fast Shut-Down

### **CONTROL UNIT TEMPERATURE CONTROLLER AND TEC COOLED LASER DIODE MOUNTING PLATE SPECIFICATIONS**

- Cooling Design: Peltier (TEC) Cooled Laser Diode Mounting Plate
- Laser Temperature Setpoint: User Adjustable within Factory Pre-Set Range (Upper Limit Pre-Set to Protect Laser)
- TEC Control Loop Algorithm: Full P.I.D., User-Adjustable Parameters
- P.I.D. Variables: Factory Pre-Set for Optimum Performance
- Factory Pre-Set Mount Temperature Range: 20°C to 30°C
- Control Unit Waste Heat Removed by Forced-Air
- TEC Controller Cooling Power: 300 W



## **LDX-1064nm-60W Turn-Key Laser Diode Source System**

### **QCW PULSING MODE AND MODULATION SPECIFICATIONS**

- QCW Pulse Rise and Fall Time: < 25  $\mu$ s to CW (< 10  $\mu$ s on request)
- QCW Trigger: Internal Function Generator or External Trigger
- QCW Pulse Modes: Continuous Pulses, Single Pulses, Bursts
- Pulse Time Base Accuracy:  $\pm$  1.0%
- Modulation Signal: Accepts External Digital (TTL) or Analog
- Modulation Input Connector: BNC, Input Impedance 10K ohm
- -----
- Modulation Input Voltage Range: 0 ~ 4 Volts (4V = Max Current)
- Analog Modulation Bandwidth: 1 Hz – 20 kHz
- -----
- Control Unit Current Noise & Ripple (rms): < 1% Full Scale
- Control Unit Current Setpoint Resolution: 10 mA
- Control Unit Current Setpoint Accuracy:  $\pm$  0.5%

### **SYSTEM DIMENSIONS AND POWER REQUIREMENT**

- 2U Standard Units High, Standard 19 Inch Rack Width
- Dimensions: 89.0 mm (h) x 482 mm (w) x 260 mm (l)
- Input Power: Universal 110V ~230 VAC, 50/60Hz
- Rack Mount Brackets: Included
- Bench-top Folding Feet: Included

### **USER INTERFACE**

- Front Panel LCD, Full Alphanumeric Display with Key Pad
- RS232 Standard, LabView Drivers Included
- USB Optional; Inquire
- GUI Control Software Included



## LDX-1064nm-60W System Auxiliary Functions Connector

**Support Connector - Isolated Industrial Interface - 2nd version**

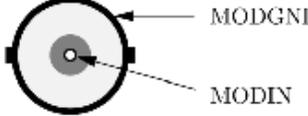
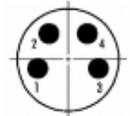


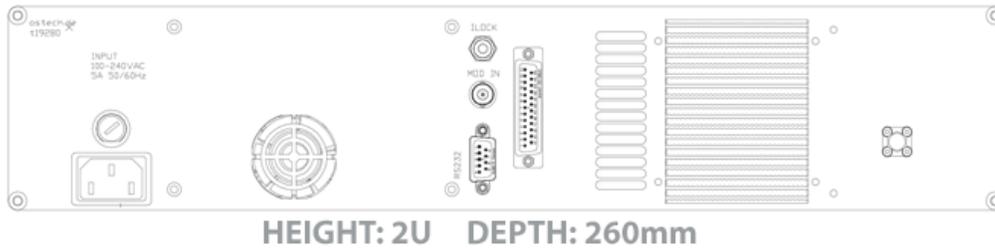
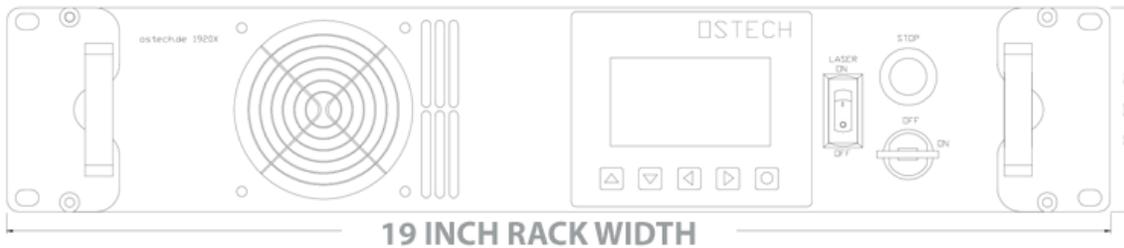
PIN.No	Abbr.		Function
1	ILOCK	out	Output Interlock Output max. 12V 10mA (connect to pin14) to close Interlock
2	LON	out	Output Laser On - High = Laser is in On State <sup>1)</sup>
3	SYSOK	out	Output System Ok - High = System OK - Laser Ready for Operation <sup>1)</sup>
4	LACTIVE	out	Output Laser Active - High = Laser Is Emitting <sup>1)</sup>
5	PILOTOFF	in	If your Laser has a pointer device it's switched ON when - LOW <sup>3)</sup>
6	-12V	sup	Supply Output -12V max. 250mA for free usage <sup>2)</sup>
7	+12V	sup	Supply Output +12V max. 250mA for free usage <sup>2)</sup>
8	+5V	sup	Supply Output +5V±1% max. 250mA for free usage <sup>2)</sup>
9	AMODOFF	in	Input if LOW = xternal analogue modulation is ON (is changable) <sup>3)</sup>
10	DMODOFF	in	Input if LOW = xternal digital modulation is ON (is changable) <sup>3)</sup>
11	LOFF	in	Input Laser-OFF - Low = Laser is ON <sup>3)</sup>
12	OFAN	sup	optional (Fan) Supply - 2V..22V up to 1A for external Fan <sup>7)</sup>
13	OGND	sup	optional IGND <sup>7)</sup>
14	ILOCK	in	Interlock Input - has to be connected to XO_ILOCK (connect to pin1) to close Interlock
15	MDMOD	in	Input Digital Modulation <sup>4)</sup>
16	MGND	sup	Modulation GND
17	MAMOD	in	Input Analog Modulation Input <sup>4) 5)</sup>
18	TX	in	RS232-Tx <sup>2)</sup>
19	RX	out	RS232-Rx <sup>2)</sup>
20,21	GND	sup	Xternal GND
22	n.c.		
23	4-20mA	in	Additional 4..20mA Analogue Modulation Input <sup>7)</sup>
24	+24V	sup	Supply Output +24V max. 80mA for free usage <sup>2)</sup>
25	XLEVEL	in	Input for Logical Output Level <sup>6)</sup>

<sup>1)</sup> Logic Output, High Level = XLEVEL (default =5V), LOW Level < 1V, see <sup>4)</sup>  
<sup>2)</sup> vs. XGND  
<sup>3)</sup> Input internally pulled-up, Input is tolerant up to 24V for High-level  
<sup>4)</sup> vs. XMOD\_GND  
<sup>5)</sup> 0-4V → 0A-Imax (Ri=10kOhm, for a 0-10V input signal put 15kOhm in series)  
<sup>6)</sup> XLEVEL is default 5V = TTL-Level, to change Output High level to 12V connect XLEVEL to +12V  
 or to change Output High level to 24V connect XLEVEL to +24V  
<sup>7)</sup> vs. IGND Signals are NOT! isolated! Take care!  
 - current state from 2017-08-01



## LDX-1064nm-60W System Connectors and Dimensions

RS232 Connector	AMOD/DMOD Connector	Interlock Connector
 <p>SubD-9, female</p>	 <p>MODGND MODIN BNC</p>	 <p>M8-round connector Binder Sensor series 768 - 718 ordering# 09-3391-00-04 fits with ordering# 99-3376-00-04</p>
<p>Standard RS232-Connector connected to PC 9600-Baud-8N1(No Null-Modem Cable !)</p>	<p>Input Impedance 10 k Ohm Digital Modulation with TTL-Pegel Analog Modulation 0-4[V] =&gt; 0-Imax[A]</p>	<p>2 circuit interlock - Laser runs only if both circuits are closed IL1+Pin1, IL1-Pin2, IL2+Pin3, IL2-Pin4</p>





## Product Sales and Service

Orders for this product are fulfilled by LaserDiodeControl.com, part of the Laser Lab Source group. It is manufactured for Laser Lab Source by OsTech, GmbH.

## Product Warranty

This product is sold with a full one-year warranty. It is warranted to be free from defects in material and/or workmanship for a period of one year from the date of shipment.



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